

# INDIA'S FIRST







CERTIFIED COPPER BONDED

ELECTRICAL EARTHING AND LIGHTNING PROTECTION PRODUCT MANUFACTURER

Our Associates













### OUR NEW INITIATIVE FOR BETTER FUTURE...



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# **OUR PRODUCTS**

#### **EARTH ENHANCING COMPOUNDS**

#### **Earth Enhancing Compounds**

- IEC 62561-7:2018 Tested and Certified (TC No.: MBT/TC/2020K10004)
- Improves the Conductivity of Soil
- \* Enriches the Charge Carrying lons in the soil
- Non-Corrosive to Earth Electrodes



#### Certifications









#### **Electrafill**

- Electronically Conductive Minerals
- Non-Corrosive to Copper/Copper Bonded
- \* Earth Electrodes
- Minimal Seasonal Variation
- Eco-Friendly- RoHS (TC No: (8714)337-0050)
- TCLP (TC No: CGR0000898925) Tested and Certified

#### Certifications





#### **Conductive Concrete**

- IEC 62561-7:2018 Tested and Certified (TC No: MBT/TC/2020K10004)
- **Solution** Excel Conductive Concrete is a Mixture of highly
- conductive Carbon Granules
- It increases the surface area of the earth electrode
- \* Exceptionally Low Resistive Material (<0.096 ohm-m)
- Non-Corrosive to steel or copper
- Maintenance Free-Provides Permanent Earthing Solution.
- No effect of Seasonal Variations Excellent Solution for Electrical Earthing

#### **Razor Plus**

- Penetrates to the soil rapdly
- Charge carrying irons energizing the surrounding area

#### Certifications









# Specialities of our Copper Bonded Earth Electrode



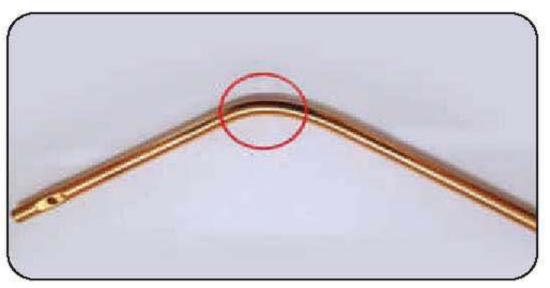
### Internal Quality Test as per UL 467



Coating Thickness Test Clause 9.6.1 (UL 467).



**Adhesion Test** Clause 9.7.1 (UL 467)



**Bend Test** Clause 9.7.2 (UL 467)

### Copper Bonded Rods

99.95% Pure Electrolytic Grade Copper is Molecularly bonded to Nickel-Sealed Low Carbon Steel Core having high tensile strength. Nickel Sealing is done for good adhesion and copper coating will not crack when bent or driven. No part of steel is exposed since copper coating is done after all fabrication.



Diameter (mm)	Length Available (m)			
14.2, 16, 17.2, 20, 25, 32, 40	1.2 to 3.0			
Standard Coating Thickness:- 250/100 Microns				
Certifications				















### **Advantages of Copper Bonded Rods**



- Superior Electrical, Mechanical and Thermal Properties (IEEE 837)
- Fast Dissipation of Fault Current
- No joints beneath the soil as in Plate Electrodes
- Good Corrosion Resistance than Cast Iron/ Hot Dip GI Electrodes



### Certifications

- 1. IEC 62561-2:2018 (TC No:C2/0000032498)
  - Adhesion Test
  - **Bend Test**
  - **Electrical Resistivity Test**
  - **Tensile Strength**
  - Yield/Tensile Ratio
- **Coating Thickness Test**

- 2. IS 1772 (1973): (TC No: C2/0000030792)
- Thickness of Copper Coating
- Corrosion Resistance Test (CASS)
- Adhesion Test
- 3. Short Circuit Current CPRI Banglore (TC No: SC15357B, SC15357A)
- 4. ASTM B499: (TC No: ML/23835/4/20-21)

NB: Customised Products are also available at Customer Request. For more information, Please Contact us.



### Extendable Copper Bonded Rods

Deeply driven rods are preferred where the soil resistivity decreases with depth. These rods help to reach stable ground, such that the value of the electrode resistance remains stable even if the top layers of the ground dry out. Our Extendable Copper Bonded Rods having internal Thread are designed in such a way that, driving of rods to greater depth are made very easy.



Diameter	Customized Length PREMIU		
17.2mm to 40mm	4mtr, 5mtr, 6mtr, 9mtr & above		
Standard Coati	ng Thickness: 250 Microns		

- ◆ Tapered mating area minimises chipping of thread during driving
- Stronger threads BSW standard

No effect in joints due to thermal expansion



7nos of Cast Iron Plate 1.2m x 1.2m x 12.5mm for a fault current of 7.87kA in 100ohm-m soil resistivity can be reduced to 5Nos of Extendable Copper Bonded Rod 40mm dia 6mtr Long/7Nos of 32mm dia 6mtr Long. Extendable Copper Bonded Rods are used for Transformer Neutral and Body Earthing reducing the overall cost and area required for installation in a more efficient manner.

### Copper Bonded Plates

Copper Bonded plates economically replaces copper plate and is superior to Galvanized Iron Plate with its inherent advantages due to the combination of steel and copper. The Copper Coating provides good resistance against corrosion, quick discharge of fault current and is durable. 99.95% Pure Electrolytic grade copper is molecularly bonded to superior quality Nickel Sealed Mild Steel. No part of steel is exposed since Copper Electroplating is done after all fabrication

Size (ft)	Thickness (mm)	
2' x 2'	3mm/6mm	

Copper Bonded Plates with Welded strip provides intact connection with plate Electrode beneath the soil, eliminating the chances of loose contact.



### **Copper Bonded Pipes**

Copper Bonded pressed pipe is extensively used in highly corrosive soil environment where other Earth Electrodes made of Copper, Hot Dip Galvanized pipe cannot be used due to economical constraints and corrosive nature respectively. Anti-corrosive moisture absorbing minerals is filled and sealed inside copper bonded pipe to eliminate inside out corrosion.

16	
No.	
84 75	
700	

Diameter (mm)	Length Available (m)		
42, 48, 75, 96	2.0 to 3.0		

- 99.95% Electrolytical grade copper
- Standard coating Thickness: 100/250microns

Short Circuit Current Tested and Certified (TC No: CPRIBLRSCLMISC1819T0090) from Central Power Research Institute Bangalore (NABL Accredited Laboratory)



### Vertical Air Termination Rods/ Lightning Arresters

Vertical Air terminals, also known as Franklin Rods Confirming to IS/IEC 62305-3 are designed to protect structures, exposed equipment's (Solar PV System, Towers etc) from Direct Lightning Strike. They are made-up of Copper Bonded/Stainless Steel Solid Rods. For getting better contact with the down/interconnecting conductors, Pressed Terminals are provided. It Comes with Nylon Insulated Base which provide proper Insulation and separation with the supporting structure.

a a la 22			Ce	rtifications
SI No	Model	No of Spike	Dia of Rod	
1.	Copper Bonded Single spike LA	1	16mm	
2.	Copper Bonded Multi Spike LA	4	20mm	
3.	Stainless Steel Multispike LA	4	18mm	



# 50Sq.mm Aluminium Conductor

Lightning protection conductors made of Electrical Grade Aluminium with Cross sectional Area 50Sq.mm Confirming to IS/IEC 62305-3 and IEC 62561-2 are designed to handle the electrical current flow due to lightning strike. Insulated Down conductors are also available, where separation distance, flashover is a concern and to minimise the risk of Touch Voltage.



EXTENDER

### Earth Bench/ Terminal Strip

Earth Bench/ Terminal Strip provide a convenient common earthing point for electrical installations and Lightning Protection applications. It also acts as equipotential Bonding Bars, which is used to equalise the potential difference between extraneous conductive parts and exposed Conductive parts. They are made of Stainless Steel with disconnecting facility for testing purposes. Nylon Insulated Strip Holders are also provided for better insulation against surface of contact.

**Available Sizes:** 4, 6, 8, 12 & 16 Holes



### Earth Pit / Inspection Chambers

Earth Pit/ inspection Chambers are provided over earthing top to safely enclose the Earthing System, for carrying out maintenance, inspection and Testing Purpose. In order to avoid masonry work at site, Excel Earthings provide ready-made earth pit chambers with removable lid made of high-density, UV Resistant Polypropylene/ Poly Vinyl Chloride Confirming to IEC 62561-5. They are designed in such a way to minimises the effect due to ageing, crack while installed in soil.



#### **Available Sizes**

Item Code	(mm)	(mm)	(mm)	D (mm)	(mm)
EPC 18 X 18	180	180	240	240	210
EPC 24 X 24	240	240	310	310	230
EPC 30 X 30	300	300	400	400	280



Compression Test/Weight Holding Capacity is Tested and Certified (TC No: 20439,19553) from CIPET Kochi (NABL Accredited Laboratory)



### **Copper Bonded Strip**

Copper Bonded Strips are mainly used for Earthing and Lightning Protection applications, which includes Earthing Conductor, Lightning Down Conductor, Lightning Mesh formation etc. The combination of steel and copper Provides a Cost-effective solution substituting pure copper. They are available in standard Coating Thickness of 100/250microns

**Strip Dimension** 

25x3mm, 32x3mm, 25x4mm, 25x6mm, 40x5mm, 50x6mm, 75x6mm

Max. Length Available

2.5 to 3.0 mtr



Thickness of Copper Coating is tested and certified (TC No: ML/23835/1/20-21, ML/23835/2/20-21, ML/23835/3/20-21) as per ASTM B499 from an NABL Accredited Laboratory

#### **Holder For Aluminium Conductor**



HOLDER FOR 8MM INSULATED ALUMINIUM CONDUCTOR



NYLON HOLDER FOR 8MM BARE CONDUCTOR



ROOF INSULATED CONDUCTOR HOLDER



ROOF BARE CONDUCTOR HOLDER

#### **Stainless Steel 304 Grade Accessories**



STAINLESS STEEL CROSS
CONNECTOR ROD TO ROD



STAINLESS STEEL CONNECTOR ROD TO STRIP



STAINLESS STEEL CONNECTOR ROD TO ROD



STAINLESS STEEL CONNECTOR STRIP TO STRIP

### **Surge Protection Devices**



Surge Protection Device Type 1+2 (1 Phase-25kA)



Surge Protection Device Type 1+2 (3 Phase-12.5kA



Surge Protection Device Type 1+2 (3 Phase-25kA)

NB: Customised Products are also available at Customer Request.

For more information, Please Contact us.